

# INSTALL GUIDE - CORRUGATED

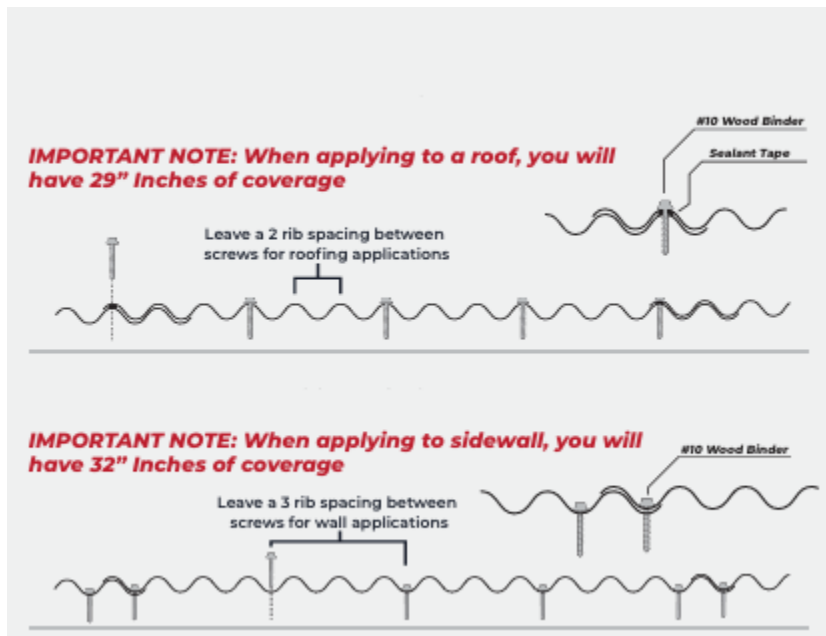
## **7/8" and 1/2" CORRUGATED INSTALLATION**

For Installing Corrugated materials, be sure to have a square substrate/ framing. The panels ability to be “stretched” or “shrunk” is greatly reduced if your structure is out of square .

Delta Metals recommends a TWO rib overlap on a roof and ONE rib on a wall or wainscot.

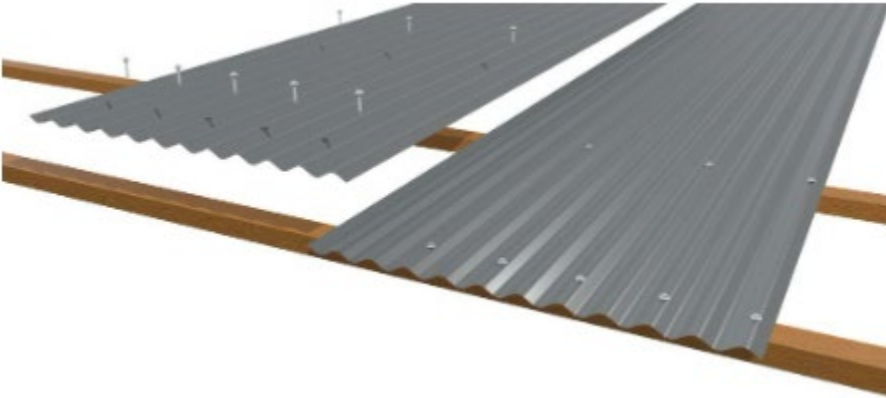
Please note the screw pattern below. Pre-drilling on corrugated is highly recommended. Screws not centered on top of the rib or in the center of the “Flat” may lead to a screw not sealing correctly.

A closure strip can be placed at the eve to help seal off any unwanted gaps.

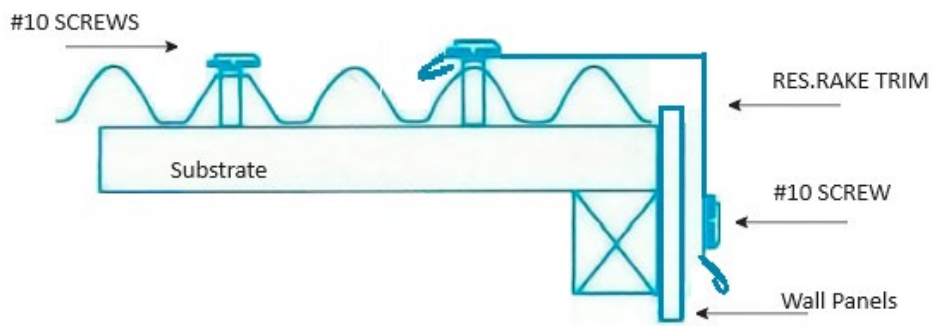


If you are not installing the panels on a roof which has a solid substrate make sure to screw at every purlin no greater than 4' apart for 7/8" and 2' with 1/2 ".

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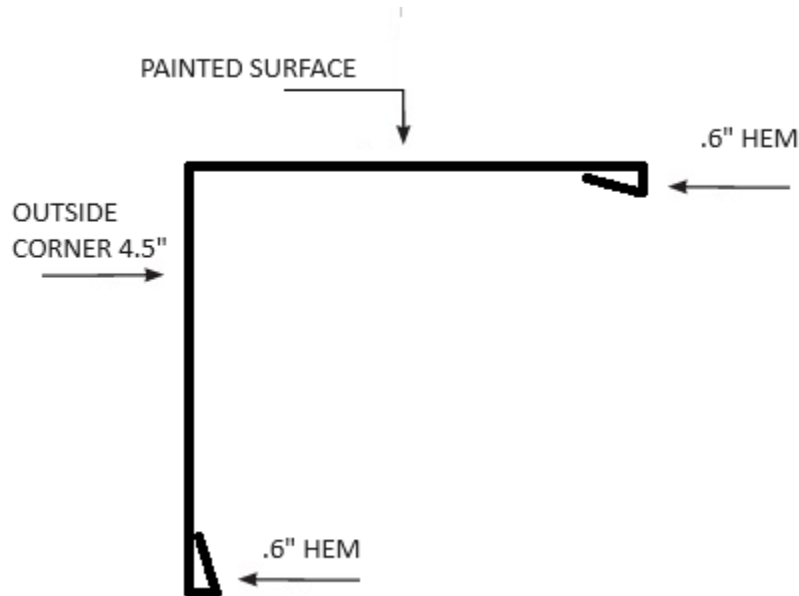
### **CORRUGATED RESIDENTIAL RAKE**



The Corrugated Rake is to be installed on the Rakes (Gables) of the Structure. Make sure that the Hem fits snugly up against the rib (as pictured above) and not on the rib.

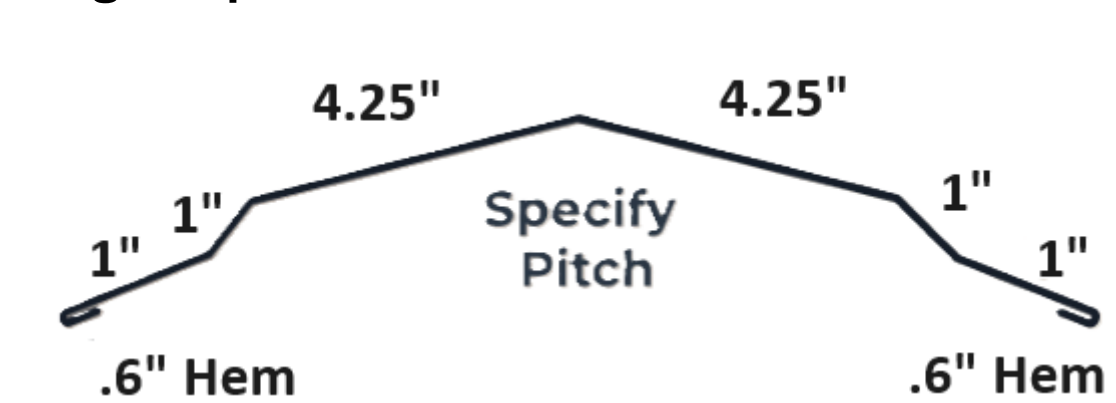
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## CORRUGATED OUTSIDE CORNER



When installing corrugated wall panels, the trim you are running at the top and bottom of the Panel (J-channel, square base, rat guard, double angle, etc.), needs to be fully run to the corners before a corner trim is to be installed.

## Ridge Cap



Snap a chalk line when installing your ridge cap. This allows you to keep your ridge peak in alignment with your roof peak as well as delineating where to place your closure strip if desired. When you screw through the kicker, closure strip, and into the rib of the panel make sure not to "Smash" or "Flatten" the ridge down while securing it to the panel.